



## Car Refinish System

For professional use only

Issue date: February 2010

# Latico 2K Polyester putties 5200/5250

### Product description

Kapci 2K polyester putties are used to fill dents and irregularities in car body providing the best base in all Latico products and combining easy application with easy sanding.

Latico 5200 is universal purpose putty which can be used under any Kapci undercoat to fill dents or shallow surface defects. It can be applied over bare steel, galvanized steel, aluminium and properly prepared old finishes in sound conditions. Note: For longlasting anticorrosion protection over large surfaces it is recommended to apply an epoxy primer before applying Latico putty 5200. Note: Do NOT apply Latico 5200 over 1K etch, 2K wash primer or TPA.

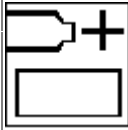
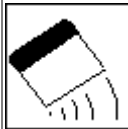



Latico 5250 is a lightweight universal putty especially designed for the filling of large surface areas. It can be applied over bare steel, galvanized steel, aluminum and properly prepared old finishes in sound conditions. Latico 5250 may be used under any undercoat. Note: For longlasting anticorrosion protection over large surfaces it is recommended to apply an epoxy primer before applying putty Latico 5250. Note: Do NOT apply Latico 5250 over 1K etch primer, 2K wash primer or TPA.

*These products are for the professional painting of automotive vehicle only  
after reference to the manufacturer's Material Safety Data Sheets*



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### Product process

Product	Latico 5200 /5250
Hardeners	Hardener for 5200/5250
	<p>Putty 100 grams (100%) Hardener for putty 1-3 grams (1-3 %)</p> <p>Note: - The drying time and pot life of the putty mixed with the hardener will considerably depend on temperature and amount of the hardener used. At lower temperature add 2-3 % of the hardener, at higher temperature add 1%; - Mix carefully to avoid forming air bubbles;</p>
	<p>Apply in a thin layer. For deep filling apply in several thin layers (do NOT apply in a thick layer). Wait for 20 min between each layer without sanding.</p> <p>Pot life: 4-5 min/20°C</p>
	<p>Air dry at 20°C: Latico 5200/5250: 20-30 min Note: drying time will depend on conditions;</p>
	<p>Dry manual sanding: P80-P120 and finish with P180.</p>
or	
	<p>Dry machine sanding: P80-P120 and finish with P180.</p>
Recotability	When dry and sanded, the putty can be recoated with Kapci primers/fillers.



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### General process notes

1. Do NOT add less or more hardener than is recommended. The use of too much or too little hardener can cause a problem of bleaching or staining of certain topcoats;
2. Do NOT apply 2K polyester putty over 1K etch and 2K wash primers. Can be applied over 2K epoxy primers;
3. 2K Polyester putty should be applied over well flatted and degreased bare steel, aluminium, galvanized steel, GRP and other plastics. Use appropriate sanding papers for each surface;
4. Do NOT sandwich 2K polyester putty between 2 layers of paints;
5. Do NOT apply a top coat direct to a polyester putty;
6. The wet flatting of 2K polyester putties is NOT recommended;
7. In colder conditions, the warming (infrared or oven) of panels can assist in curing prior to application of putty;
8. Clean equipment immediately with strong solvents;

### Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet;
2. Observe the precautionary notices displayed on the container;
3. Goggles and suitable protective equipment must be worn while using these products;
4. Good ventilation must be provided in the working environment;

This information is the result of our knowledge but given without warranty.