

F-862
QUICK DRYING PRIMER FOR STEEL

APPLICATION

Economical primer for the protection of Metallic Structures, Boiler making, Metal Working, Blacksmiths, Forge, etc. It may also be used as matt paint for iron and wood. Thanks to its quick drying is suitable for works in which quickness is required. Good adhesion and good general properties.

PHYSICAL PROPERTIES

Density at 20°C	1,55-1,75
Fineness of grind	35-50 my
Supply viscosity at 20°C	100-120 sec. Ford n° 4
Solids content	70-76 % in weight; 50 % ± 3 in volume
V.O.C	410gr/l
Type of product	Modified Alkyd
Colour	Oxide red 8012, Grey 1220, Orange 2001, Green 6558, Blue Ral 5012

SURFACE PREPARATION

Iron and Steel: Previous deoxidizing and degreasing.
Wood: Brush and remove dust.
It may be over painted with: URKI-RAPID, URKI-CLOR, URKI-FLEX, BESA-FER and BESA-LUX (refer to compatibility and painting process chart).

APPLICATION INSTRUCTIONS

Dipping Viscosity: 40" with URKISOL-170.
Brush: 60" with URKISOL-222



20-25 "
FORD n°4



URKISOL 222
10 %



URKISOL 88
15-20 %



30-40 my



Touch free 15 '
Tack free 30 '



5-10'



URKISOL 88
5-10%

FEATURES OF DRY FILM

Theoretical yield	13-15 ml/l. (35 my)
Gloss 60°-60°	Matt < 2 %
Second layer	48 hours with Synthetics

STORAGE

Keep under cover in a cool and well-ventilated place, avoiding direct sunlight. Temperatures between 5 and 30°C are recommended. Can life: At least 12 months from date of manufacturing. Consult our Technical Department once best before date has expired.